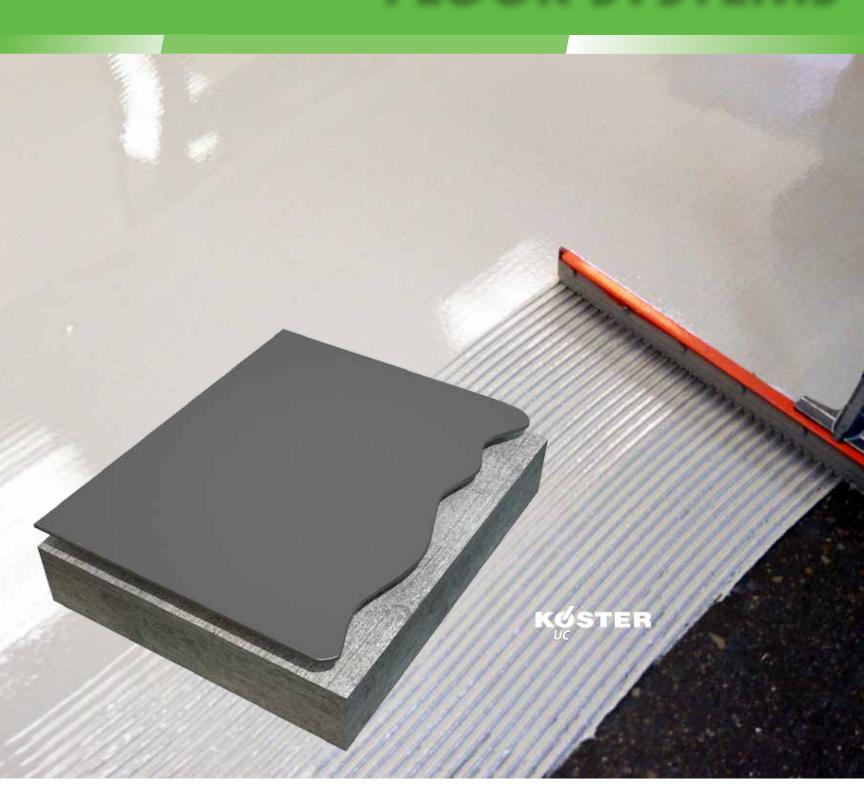


URETHANE CEMENT FLOOR SYSTEMS



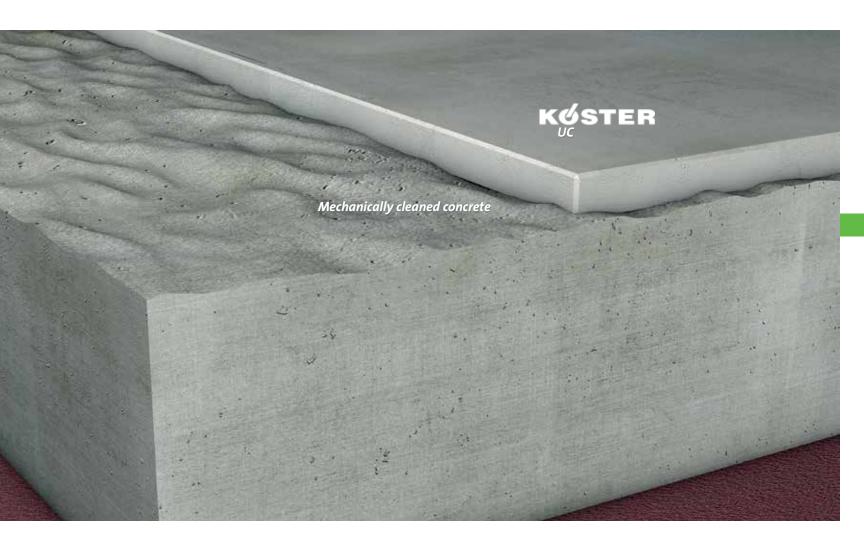
What is Urethane Cement?

Urethane cement is a combination of a polymer binder (urethane) and fillers (cement and aggregate). Urethane Cement is also referred to as polymer concrete.

Urethane cements can be used in floor coating systems. They can be self-leveling, roller applied, or trowel applied. Urethane cement coating systems can tolerate high moisture, which makes them suitable to be installed directly onto concrete. Urethane cement coatings are

well known for their chemical and temperature resistance. They also provide wear resistant, durable, and seamless floor finishes that are easy to clean.

Urethane cement flooring systems are tailored to the demanding service conditions found in the food and beverage industries, industrial, pharmaceutical, and healthcare environments.



The information contained in this brochure is intended for use by trained professionals, is non-binding and does not release the applicator from his responsibility for a correct application that takes into consideration the specific conditions of the construction site and the intended results of the construction process. The valid standards for testing and installation, acknowledged rules of technology as well as our technical guidelines must be adhered to at all times.

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Why KOSTER Urethane Cement Flooring Systems?

EASY AND FAST INSTALLATION:

KOSTER UC coating systems offer ease of installation combined with fast cure times. KOSTER UC coatings can be applied directly to concrete as stand-alone systems without a primer or topcoat. Fields of application: food processing, healthcare, industrial facilities and in areas with high demands for chemical, thermal and mechanical resistance of the floor coating.

PHYSICAL RESISTANCE:

KOSTER UC coatings can tolerate forklift traffic and are highly abrasion and impact resistant.

CHEMICAL RESISTANCE:

KOSTER UC coatings withstand a wide range of chemical exposure. Acids with pH 4 to 7 and bases with pH 7 to 10 are standard environmental conditions for KOSTER UC coatings.

THERMAL RESISTANCE:

KOSTER UC coatings can withstand thermal shock. Neither exposure to sudden heat nor to sudden cold will affect the coating, which is a requirement for the food industry. The service temperature ranges from -100° F to 220° F.

MICROBIAL / BACTERIAL RESISTANCE:

KOSTER UC coatings are installed seamless and do not support microbial / bacterial growth.

MOISTURE RESISTANCE:

KOSTER UC coatings tolerate up to 100% RH. The coating can be installed directly onto concrete.

VERSATILITY OF DESIGN:

Often a floor coating must meet decorative demands and/or special surface characteristics in addition to chemical, mechanical and thermal requirements. KOSTER UC coatings can be combined with primers, pigmented topcoats, functional additives and decorative broadcast media from the KOSTER product line to meet virtually any design requirement.

KOSTER Urethane Cement Colors



Which System for Which Purpose?

Stand-Alone KOSTER UC System

This easily applied, fast curing and cost effective flooring system is suitable for a broad range of applications from industrial facilities to healthcare. This single coat system functions as a leveler and provides a rugged and seamless protective coating in one. It allows installers to restore damaged uneven floors in one step. KOSTER UC 100 is pigmented and therefore satisfies basic decorative requirements.

Slip resistance Medium

Colors Solid, KOSTER UC Colors

UV Resistant

Top-Coated KOSTER UC System

This easy and fast applied flooring system is chosen when not only the leveling and ruggedness of the KOSTER UC coating is required, but enhanced slip resistance of the surface is also desired. The surface texture is achieved via a quartz broadcast into the fresh KOSTER UC body coat. Once the body coat has cured, the broadcast is coated with a thin coat of urethane cement.

Slip resistance Medium

(adjustable via broadcast)

Colors Solid, KOSTER UC Colors

UV Resistan

Decorative KOSTER UC System

Frequently, flooring systems must satisfy decorative demands as well as fulfilling high functional requirements. In these cases, hybrid systems are chosen. They combine a urethane cement body coat into which a decorative aggregate is broadcast with epoxy seal coats and urethane topcoats. The urethane cement body coat provides fast leveling and a rugged body. The decorative broadcast gives the designer a wide spectrum of colors to choose from. The epoxy seal coat and urethane topcoat allow the creation of a wide variety of surface characteristics.

Slip resistance Medium to High Surface texture Adjustable via broadcast Colors All Chip and Quartz Colors***

UV Stable

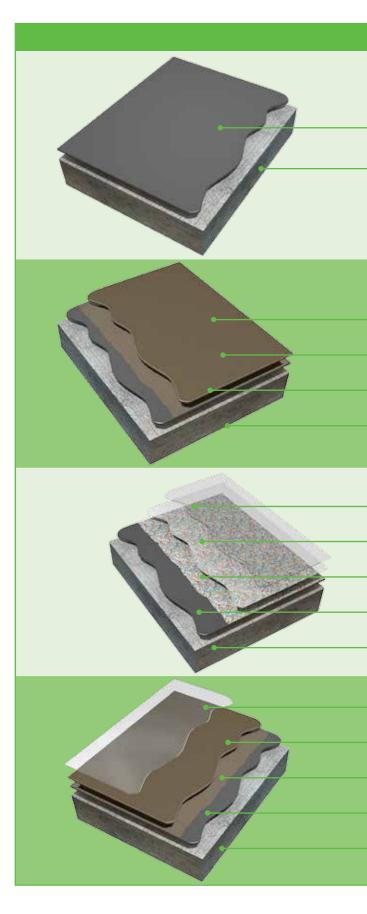
Shop Floor KOSTER UC System

Industrial environments often pose high functional demands and lower decorative requirements for flooring systems. Hybrid systems are the versatile solution for these cases. A natural quartz is broadcast into the urethane cement which is then sealed with pigmented epoxy and topcoated with a pigmented or clear urethane. With this system all functional demands on a floor surface can be addressed while industrial design requirements are met.

Slip resistance Medium to High Abrasion resistance High Scratch resistance High

Surface texture Adjustable via additive and broadcast Colors Solid, KOSTER Standard and Safety Colors

UV Stable



Application	Cure Time	Fields of Applications
Body Coat KOSTER UC 100 or KOSTER UC 200 Mechanically cleaned concrete	• Body Coat: 8 hr • Total: 8 hr*	Operating Rooms Veterinary Clinics Healthcare Clinics Industrial Chemical Processing Plants Automotive Plants Water Treatment Plants Warehouses Freezers or Cold Storage Rooms Governmental Firehouses Correctional Facilities Educational Hangers
Top Coat KOSTER UC 300 Broadcast KOSTER Quartz Q40 or Q25 Body Coat KOSTER UC 100 or KOSTER UC 200 Mechanically cleaned concrete	• Top Coat: 8 hr • Body Coat: 8 hr • Total: 16 hr*	Operating Rooms Veterinary Clinics Healthcare Clinics Industrial Chemical Processing Plants Automotive Plants Warer Treatment Plants Warehouses Freezers or Cold Storage Rooms Governmental Firehouses Correctional Facilities Educational Facilities Aviation Hangers
KOSTER UTC (optional with additive**) Seal Coat KOSTER MPE-F Broadcast KOSTER Color Chips or KOSTER Color Quartz *** Body Coat KOSTER UC 100 Mechanically cleaned concrete	• Top Coat: 8 hr • Seal Coat: 4 hr • Body Coat: 4 hr • Total: 16 hr*	- Stadiums - Restaurants - Retail Stores - Marinas - Showrooms - Atriums or Lobbies Institutional - Universitys - Librarys - Schools Pharmaceutical - Laboratories - Production Facilitys
KOSTER UTC or KOSTER UTC-Color Seal Coat KOSTER MPE-F Broadcast KOSTER Quartz Q40 or Q25 Body Coat KOSTER UC 100 Mechanically cleaned concrete	• Top Coat: 8 hr • Seal Coat: 4 hr • Body Coat: 4 hr • Total: 16 hr*	Food Processing Poultry Processing Plants Beverage Processing Plants Meat Packaging Plants Dairy Facilities Restaurants Kitchens Bakeries Manufacturing Machine Shops Assembly Lines Production Areas

- * Cure times may vary depending on ambient temperature and/or substrate conditions.

 ** See KOSTER Shop Floor Brochure for information regarding additives and coating components.

 *** See KOSTER Chip & Quartz Floor Brochure for information regarding available colors and coating components.

KOSTER Urethane Cement Products: Technical Data



Self Leveling:

KOSTER UC 100 is a pigmented, self-leveling, 100% solids, 3 component aromatic urethane cement system. KOSTER UC 100 is typically applied at 1/8 in. to 3/16 in. thick.

KOSTER UC 100

Technical data:

Packaging: 44 lb kit

Coverage rate: Working time: Curing time: 50 ft²/kit at ¼ in. thickness approx. 15-20 min (at 70°F)

approx. 6-8 hr (at 70°F)

Article number:

KOSTER UC 100 CT 251 026



Trowel Applied:

KOSTER UC 200 is a pigmented, trowel applied 100% solids, 3 component aromatic urethane cement system. KOSTER UC 200 is typically applied at 1/4 in. to 3/8 in. thick.

KOSTER UC 200

Technical data:

Packaging: 53.5 lb kit

Coverage rate: Working time: Curing time: 18 ft 2 /kit at $\frac{1}{4}$ in. thickness approx. 15-20 min (at 70°F)

approx. 6-8 hr (at 70°F)

Article number:

KOSTER UC 200 CT 252 020



Roller Applied:

KOSTER UC 300 is a pigmented, roller applied, 100% solids, 3 component urethane cement thin film system. It is a heavy duty coating that is typically applied 8 to 16 mils thick. It can be used as a primer for KOSTER UC 100, topcoat for KOSTER UC 200, and as a seal coat for the

KOSTER UC 100 Shop Floor System, as well as for floor patching and coving if mixed with suitable aggregate.

KOSTER UC 300

Technical data:

Packaging:

6.5 lb kit

Coverage rate : Working time:

Curing time:

90 ft²/kit at 8 mils thickness approx. 15-20 min (at 70°F)

approx. 6-8 hr (at 70°F)

Article number:

KOSTER UC 300

CT 253 010

Natural Quartz Broadcast Media/Filler

KOSTER offers two grades of natural quartz. They can be used as broadcasting media to give KOSTER UC coatings surface texture and they can also be

mixed into KOSTER UC products in order to adjust the consistency of the material for coving and filling.



KOSTER Quartz 25 is a natural quartz aggregate with mesh size 25.

Uses:

- Mix into KOSTER UC 300 to adjust consistency for deep fills
- Broadcast into all KOSTER coatings

KOSTER Quartz 25

Technical data:

Packaging: 50 lbs Mesh Size: 25

Article numbers:

KOSTER Quartz 25 CT 426 050



KOSTER Quartz 40 is a natural quartz aggregate with mesh size 40.

Uses:

- Mix into KOSTER UC 300 for coving
- Broadcast into all KOSTER coatings

KOSTER Quartz 40

Technical data:

Packaging: 50 lbs Mesh Size : 40

Article numbers:

KOSTER Quartz 40 CT 427 050

Cove Base with KOSTER UC 300

By adding KOSTER Quartz 40 to the mixed KOSTER UC 300, a consistency can be achieved that allows for installation as cove base:

- 1. Wet prime the area where the cove is to be installed with KOSTER UC 300.
- 2. Mix material as instructed under "Mixing" on the Technical Data Sheet.
- 3. Add up to 2 gal or 30 lbs of KOSTER Quartz 40 to the KOSTER UC 300 mix immediately after mixing the kit according to the instructions on the Data Sheet to achieve a consistency as desired for coving. To mix the KOSTER Quartz 40 into the ready mixed KOSTER UC 300, use a 5 in. spiral type mixing paddle.
- 4. Apply the mixed material using a suitable coving trowel.

Decorative Broadcast Media

If the design aspect of the floor is important in your project, KOSTER Color Chips and KOSTER Color Quartz offers ultimate versatility. The colored chip or quartz is broadcasted into the KOSTER UC body coat and then coated with

transparent seal coats and top coats so the colored broadcast remains visible. The vast range of avaliable colors and sizes allow any design to become reality.



Decorative Chip:

These are decorative colored chips designed for broadcasting into KOSTER UC products. They are specially formulated to enhance the aesthetic qualities of resin-based flooring systems. With an endless range of color styles, texture, size, and blending options. These chips are gaining popularity among customers due to their versatility.

KOSTER Color Chips

Technical data:

Coverage:

Chip Size: 1/4" 5-7 ft²/lb Chip Size: 1/16" 3-5 ft²/lb

Article number:

KOSTER Color Chips CT 429



Decorative Quartz:

KOSTER Color Quartz is an aggregate composed of uniform shapes and sizes of color coated granules for broadcasting into KOSTER UC products. This product provides an array of radiant colors that adds to floor durability and high performance in extreme environments.

KOSTER Color Quartz

Technical data:

Packaging: 50 lb bag Mesh Sizes: 40 and 25

Coverage:

½-1 lb/ft² 1-2 lb/ft²

Trowel

Article number:

Broadcast

KOSTER Color Quartz CT 486 050

Hybrid Coating System Components: Seal Coat and Top Coat



Seal Coat:

This multi-purpose epoxy is used as a body coat to be broadcast into. It is easy to use and provides exceptional performance in versatile environments. This epoxy may be paired with KOSTER Color Chips and KOSTER Color Quartz to match any color decor. It is also available in a fast curing version which is called KOSTER MPE-F.

KOSTER MPE

<u>Technical data:</u>

Packaging: 3 gal, 7.5 gal, 15 gal, 165 gal drum

Coverage rate: 160 ft²/gal (at 10 mil)
Drying Time MPE: approx. 8h (at 70°F)

MPE-F: approx. 4h (at 70°F)

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Article number:

KOSTER MPE CT 261



Top Coat:

KOSTER UTC is a urethane top coat for KOSTER MPE/MPE-F which can also be used as a stand-alone sealer for concrete. The urethane top coat provides resistance to wear, chemicals and abrasion for long lasting protection. This UV stable coating is durable and allows for gloss and color retention. It is also available in a "low temperature" version called KOSTER UTC-LT which is suitable for application in low temperature environments.

KOSTER UTC

Technical data:

Packaging: 2 gal, 5 gal, 10 gal, barrel
Coverage rate: 530-320 ft²/gal (at 3 to 5 mils)

Drying time: approx. 1-2 h (at 70°F)

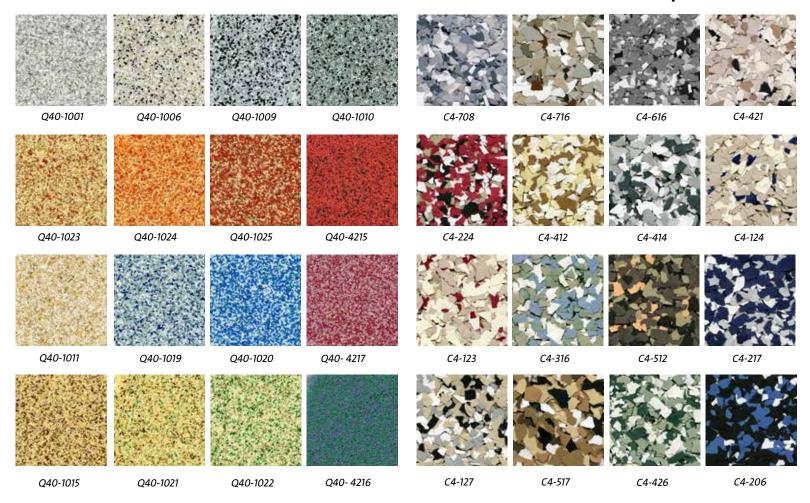
Article number:

KOSTER UTC CT 321 KOSTER UTC-LT CT 323

KOSTER Color Chips/Color Quartz: Color Reference

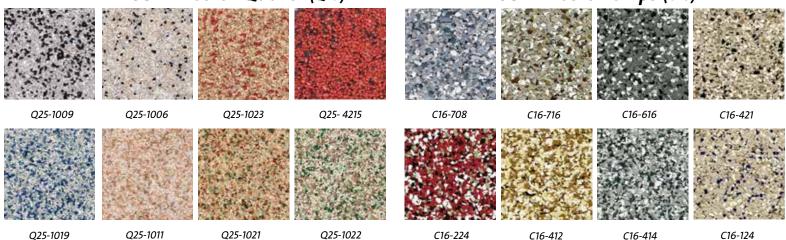
KOSTER Color Quartz (Q40)

KOSTER Color Chips (C4)



KOSTER Color Quartz (Q25)

KOSTER Color Chips (C16)



^{*} Custom blending and color matching can be done - requires a 14 day lead time.

DISCLAIMER: The colors shown in this brochure have been reproduced to represent actual product colors as accurately as possible. However, KOSTER recommends checking your chosen color against a KOSTER sample of the product before purchasing, as lighting conditions and limitations of the printing process affect color tones. Please call to request your color sample.

Accessories



KOSTER Squeegee Blade: KOSTER UC 100 and KOSTER UC 300 is poured on the floor in a ribbon and spread using the approprate squeegee.

Blade Size:	Width:	Article Number:
Flat (Black)	30 in.	CT 910 007
10-20 mils (Green)	30 in.	CT 910 001
15-25 mils (Orange)	30 in.	CT 910 002
1/2"	30 in.	CT 310 008



KOSTER Squeegee Frame: The frame is designed for use with the KOSTER Squeegee Blade.

Width: 30 in Article Number: CT 912 001





KOSTER Loop Roller: Immediately after spreading KOSTER UC 100 with a squeegee, the material is rolled with a loop roller to eliminate lines and help release air.

Width: 18 in, 9 in

Article Number: CT 920 001, CT 921 001



KOSTER Roller Frame: The Roller Frame is designed for use with the KOSTER Loop Roller or Nap Roller.

Width: Adjustable Article Number: CT 930 001



KOSTER 3/8" Nap Roller: Immediately after spreading KOSTER UC 300 with a squeegee, the material is rolled with a nap roller to eliminate lines and help release air.

Width: 18 in, 9 in

Article Number: CT 925 001, CT 926 001



KOSTER Product Range

- W Waterproofing systems

 Basement, tank, and area waterproofing
- M Masonry
 Restoration of masonry, anti mold systems
- IN Injection systems
 Crack injection and crack repair systems
- Concrete protection and repair Concrete and mortar additives
- Self leveling underlayments
 Self leveling mineral underlayments, floor patching materials, corresponding primers

- CT Coatings

 Floor and corrosion protection coatings,
 moisture control systems
- **J Joint sealing**Joint sealants, joint tapes
- **B** Wet room waterproofing
- P Façade protection and paints
- R Roofing membranes, roof waterproofing
- **X** Accessories





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